Valve systems → Valve systems

Valve system, Series HF03-LG

► Qn Max. = 700 l/min ► Connection with diagnosis, optionally with I/O function (DDL) ► B-design ► suitable for use in food processing

00125893

Version	Link structure DDL
Blocking principle	Single base plate principle
Working pressure min./max.	2.5 bar / 10 bar
Ambient temperature min./max.	+0°C / +50°C
Medium temperature min./max.	+0°C / +50°C
Medium	Compressed air
Max. particle size	5 µm
Oil content of compressed air	0 mg/m³
Protection class, with plug	IP 65
Number of valve positions	24
Operational voltage electronics	24 V DC
Electronics voltage tolerance	-15% / +20%
Lubricant	ISO 21469 (NSF-H1)

An example configuration is illustrated. The delivered product may thus deviate from the illustration.

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from Bosch Rexroth, see chapter „Technical information“.
- See the following pages on the series for technical data on individual components.
- For technical data for electronics (link structures), see the Chapter “Field bus connections”.
- The flow of the individual valves depends on the base plate, so here the flow is 700 l/min.
- For push-in fittings, only use plug accessories made of plastic (polyamide) from our catalog.
- It is necessary to maintain the electrical current in the coil of double solenoid valves to avoid unexpected auto-switching.

Configurable product

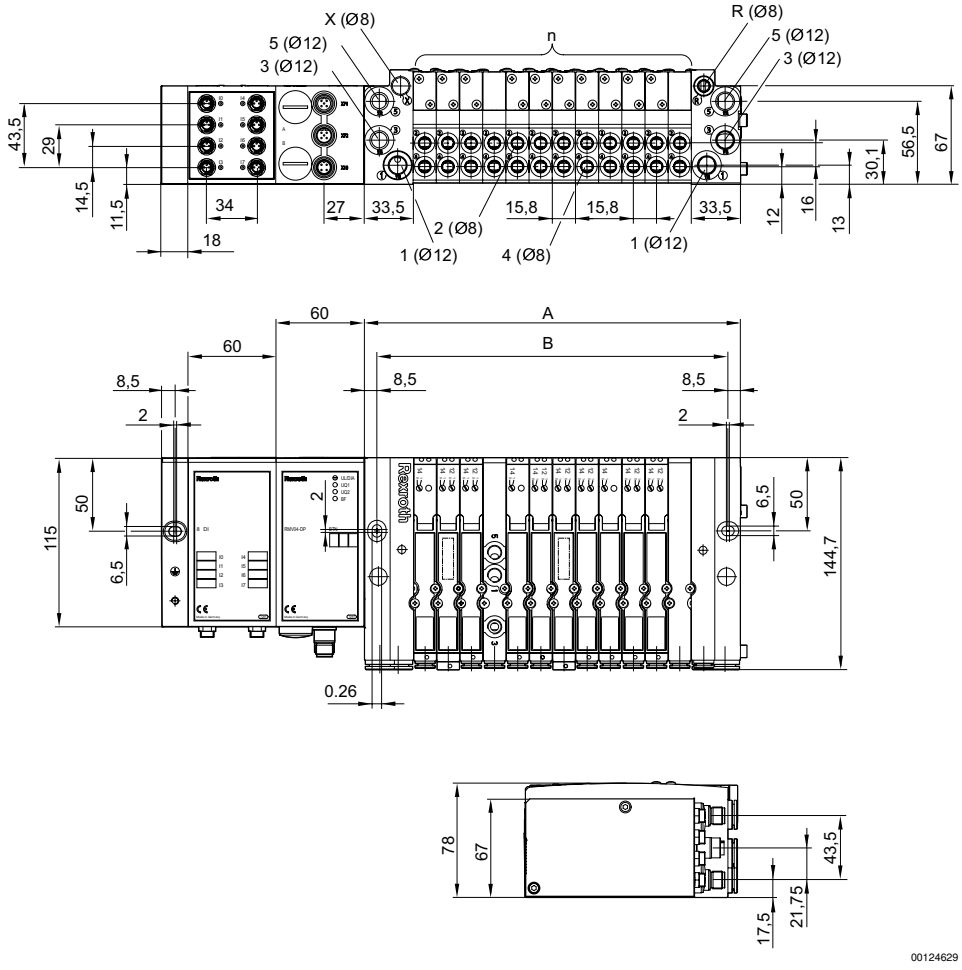
This product is configurable. Please use our Internet configurator at www.boschrexroth.com/pneumatics or contact the nearest Bosch Rexroth sales office.

Valve systems → Valve systems

Valve system, Series HF03-LG

► Qn Max. = 700 l/min ► Connection with diagnosis, optionally with I/O function (DDL) ► B-design ► suitable for use in food processing

Dimensions in mm



1 = plug-in connection Ø 12 mm or 1/2”
2 and 4 = plug-in connection Ø 8 mm or threaded connection G1/8 or 1/8 NPTF
3 and 5 = plug-in connection Ø 12 mm or 1/2”
R = restricted pilot exhaust, plug-in connection Ø 8 mm or 1/4”
X = external pilot control, plug-in connection Ø 8 mm or 1/4”, connection X plugged with internal pilot control
An example configuration is illustrated. The delivered product may thus deviate from the illustration.

n	1	2	3	4	5	6	7	8	9	10	11	12	13	14
A	82.8	98.6	114.4	130.2	146	161.8	177.6	193.4	209.2	225	240.8	256.6	272.4	288.2
B	65.8	81.6	97.4	113.2	129	144.8	160.6	176.4	192.2	208	223.8	239.6	255.4	271.2

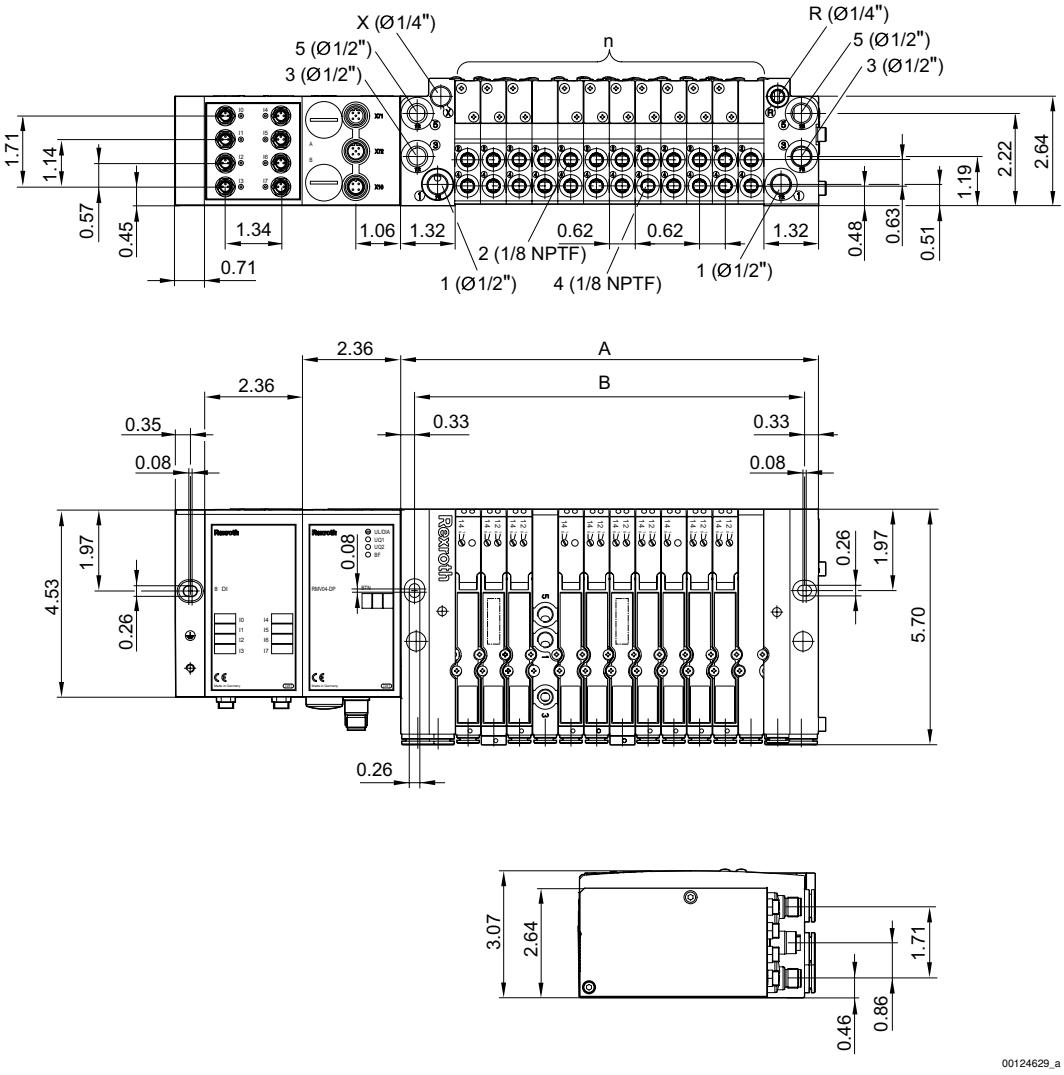
n	15	16	17	18	19	20	21	22	23	24				
A	304	319.8	335.6	351.4	367.2	383	398.8	414.6	430.4	446.2				
B	287	302.8	318.6	334.4	350.2	366	381.8	397.6	413.4	429.2				
n = number of subbases														

Valve systems → Valve systems

Valve system, Series HF03-LG

► Qn Max. = 700 l/min ► Connection with diagnosis, optionally with I/O function (DDL) ► B-design ► suitable for use in food processing

Dimensions in inches



1 = plug-in connection Ø 12 mm or 1/2”
2 and 4 = plug-in connection Ø 8 mm or threaded connection G1/8 or 1/8 NPTF
3 and 5 = plug-in connection Ø 12 mm or 1/2”
R = restricted pilot exhaust, plug-in connection Ø 8 mm or 1/4”
X = external pilot control, plug-in connection Ø 8 mm or 1/4”, connection X plugged with internal pilot control
An example configuration is illustrated. The delivered product may thus deviate from the illustration.

n	1	2	3	4	5	6	7	8	9	10	11	12	13	14
A	3.26	3.88	4.5	5.13	5.75	6.37	6.99	7.61	8.24	8.86	9.48	10.1	10.72	11.35
B	2.59	3.21	3.83	4.46	5.08	5.7	6.32	6.94	7.57	8.19	8.81	9.43	10.06	10.68

n	15	16	17	18	19	20	21	22	23	24				
A	11.97	12.59	13.21	13.83	14.46	15.08	15.7	16.32	16.94	17.57				
B	11.3	11.92	12.54	13.17	13.79	14.41	15.03	15.65	16.28	16.9				
n = number of subbases														