

Standard profile finishes





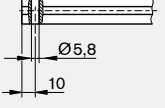
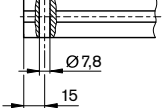
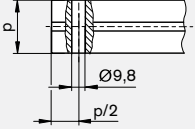

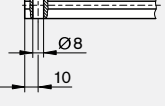
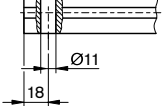
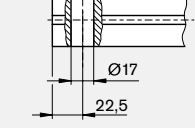
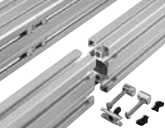
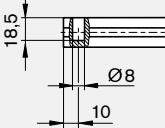
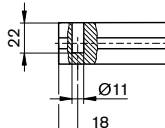
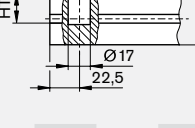

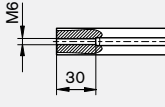
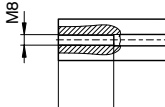
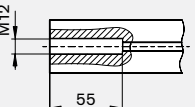
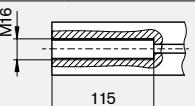


Order syntax for through-holes, blind holes, standard milling

Material number / length / slot designation = finishing at profile start / finishing at profile end; ...




Order syntax for threads

Material number / length / Z = Mx at profile start / Mx at profile end

Standard profile finishes

		Slot 6 mm 	Slot 8 mm 	Slot 10 mm 
Through-hole for corner connections with central bolt		D5.8  Ø5,8 10	D7.8  Ø7,8 15	D9.8  p Ø9,8 p/2
Through-hole for bolt connectors and quick connectors		D8  Ø8 10	D11  Ø11 18	D17  Ø17 22,5
Blind hole for longitudinal end connectors and quick connectors in closed profiles		DB8  18,5 Ø8 10	DB11  22 Ø11 18	DB17  HT p Ø17 22,5 p 40 45 50 60 HT 31 34 36 41
Thread in all central holes for accessories		M6  M6 30	M8  M8 40	M12  M12 55 M16  M16 115
Standard milling for cross connectors				F1  50 20 18

Minimum profile lengths (mm) for standard profile finishes on one or both sides

		M6	D5.8	D8/ DB8			M8	D7.8	D11/ DB11			M12	M16	D9.8	D17/ DB17	F1
-	50	50	50	50	-	50	50	50	50	-	50	60	120	50	60	60
M6	50	70	50	70	M8	50	80	62	70	M12	60	110	180	90	60	110
D5.8	50	50	50	50	D7.8	50	62	60	50	M16	120	180	240	150	170	170
D8/ DB8	50	50	50	50	D11/ DB11	50	70	50	60	D9.8	50	90	150	80	70	90
										D17/ DB17	60	90	170	70	80	90
										F1	60	110	170	90	90	80

Notice: In the case of clashes with the values in the order table, the larger value applies.