Rexroth Inline Terminal With One SPDT Relay Contact

R911170538
Edition 01

R-IB IL 24/230 DOR 1/W(-2MBD)-PAC

1 Relay Output
SPDT Contact
230 V AC/DC

03/2007

Description

The terminal is designed for use within an Inline station. It has a floating SPDT relay contact.

The terminal can be used in the SELV area and in the AC area. Observe the appropriate regulations and safety notes when using the terminal in the AC area.

Features

- Safe isolation according to EN 50178
- Floating connection for one actuator
- Nominal current at the output: 3 A
- Total current of the terminal: 3 A
- Diagnostic and status indicators

This data sheet is only valid in association with the application descriptions for the Rexroth Inline system (see "Documentation" on page 2).

Make sure you always use the latest documentation.
It can be downloaded at www.boschrexroth.com.

Ordering Data

Products

Description	Type	MNR	Pcs./Pck.
Rexroth Inline terminal with one digital relay output; complete with accessories (connector and labeling field); transmission speed of 500 kbps	R-IB IL 24/230 DOR 1/W-PAC	R911170769	1
Rexroth Inline terminal with one digital relay output; complete with accessories (connector and labeling field); transmission speed 2 Mbps	R-IB IL 24/230 DOR 1/W-2MBD-PAC	R911170416	1

Documentation

Description	Type	MNR	Pcs./Pck.
"Configuring and Installing the Rexroth Inline Product Range for INTERBUS" application description	DOK-CONTRL-ILSYSPRO***-AW..-EN-P	R911317023	1
"Automation Terminals of the Rexroth Inline Product Range" application description	DOK-CONTRL-ILSYSINS***-AW..-EN-P	R911317021	1

For additional ordering data (accessories), please refer to the product catalog at www.boschrexroth.com.

Technical Data

General Data	
Housing dimensions (width x height x depth)	12.2 mm x 120 mm x 71.5 mm
Weight	61 g (with connector)
Operating mode	Process data mode with 2 bits
Connection method for actuators	At a floating SPDT relay contact
Ambient temperature (operation)	-25°C to +55°C
Ambient temperature (storage/transport)	-25°C to +85°C
Permissible humidity (operation/storage/transport)	10% to 95% according to DIN EN 61131-2
Permissible air pressure (operation)	80 kPa to 106 kPa (up to 2000 m above sea level)
Permissible air pressure (storage/transport)	70 kPa to 106 kPa (up to 3000 m above sea level)
Degree of protection	IP20 according to IEC 60529
Connection data for Inline connector	
Connection method	Spring-cage connection
Conductor cross-section	0.2 mm^2 to 1.5 mm^2 (solid or stranded), 24 - 16 AWG

Interface	
Local bus	Through data routing

Transmission Speed	
R-IB IL 24/230 DOR 1/W-PAC	500 kbps
R-IB IL 24/230 DOR 1/W-2MBD-PAC	2 Mbps

Power Consumption	500 kbps	2 Mbps
Communications power	7.5 V DC	7.5 V DC
Current consumption at U_L	60 mA, maximum	90 mA, maximum
Power consumption at U_L	0.45 W, maximum	0.675 W, maximum

Supply of the Module Electronics and I/O Through Bus Coupler/Power Terminal	
Connection method	Through potential routing

Relay Output	
Number	1
Contact material	$AgSnO_2$, hard gold-plated
Contact resistance	50 mΩ at 100 mA/6 V

Relay Output (Continued)	
Limiting continuous current (at maximum ambient temperature)	3 A
Maximum switching voltage	253 V AC, 250 V DC
Maximum switching power (AC/DC)	750 VA (see derating)
Minimum load	5 V; 10 mA
Switching current at 30 V DC	3 A
Switching current at 250 V DC	0.15 A
Switching current at 253 V AC	3 A
Maximum inrush current peak for lamp loads and capacitive loads	6 A for T = 200 µs

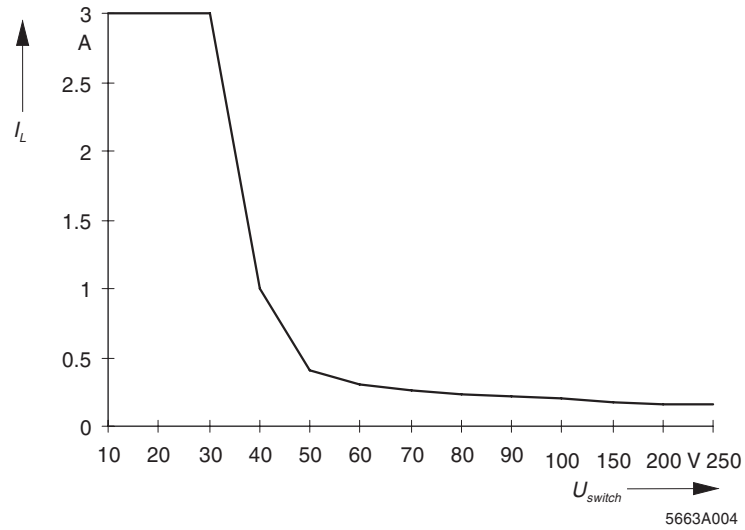
See also Table "Maximum Switching Current for Ohmic Load Depending on the Switching Voltage" on page 3.

Nominal power consumption of the coil (at 20°C)	210 mW from the 7.5 V supply
Resistance of the coil (at 20°C)	119 Ω ±12 Ω
Maximum switching frequency (without load)	1200 cycles/minute
Maximum switching frequency (with nominal load)	6 cycles/minute
Response delay	5 ms, typical
Bouncing time	5 ms, typical
Release time	6 ms, typical
Mechanical service life	2×10^7 cycles
Electrical service life	10^5 cycles (at 20 cycles/minute)
Common potentials	All contacts floating

Maximum Switching Current for Ohmic Load Depending on the Switching Voltage

Switching Voltage (V DC)	Switching Current (A)
10	3.0
20	3.0
30	3.0
40	1.0
50	0.4
60	0.3
70	0.26
80	0.23
90	0.215
100	0.2
150	0.18
200	0.165
250	0.155

Load Current (I_L in A) as a Function of the Switching Voltage (U_{switch} in V)



Power Dissipation	
500 kbps	**2 Mbps**
Formula to Calculate the Power Dissipation in the Terminal	
$P_{TOT} = P_{BUS} + (P_{REL}) + P_L$ $P_{TOT} = 0.19\ W + (0.26\ W) + I_L^2 \times 0.05\ \Omega$	$P_{TOT} = P_{BUS} + (P_{REL}) + P_L$ $P_{TOT} = 0.33\ W + (0.26\ W) + I_L^2 \times 0.05\ \Omega$

For an N/C contact, the term P_{REL} is omitted from the formula.

Where	
P_{TOT}	Total power dissipation in the terminal
P_{BUS}	Power dissipation through bus operation
P_{REL}	Power dissipation of the relay coil
P_L	Power dissipation through the load current via the contacts
I_L	Load current of the output

Power Dissipation of the Housing Depending on the Ambient Temperature

$P_{HOU} = 1.2\ W$ -25°C (-13°F) < TA ≤ +25°C (+77°F)

$P_{HOU} = 1.2\ W - (TA - 25°C\ [77°F] \times 0.02\ W/°C)$ +25°C < TA [+77°F] ≤ +55°C (+131°F)

P_{HOU}	Power dissipation of the housing
T_A	Ambient temperature

Derating When Using the N/O Contact

(500 kbps and 2 Mbps)

Ambient Temperature T_A	Power Dissipation of the Housing	Maximum Load Current
40°C	0.9 W	3.0 A
45°C	0.8 W	2.6 A
50°C	0.7 W	2.2 A
55°C	0.6 W	1.7 A

With an ambient temperature of up to 40°C, a maximum permissible load current of 3.0 A can flow via the N/O contact. Observe the derating at higher temperatures.

Safety Equipment

None

Error Messages to the Higher-Level Control or Computer System

None

Air and Creepage Distances (According to EN 50178, VDE 0109, VDE 0110)

Isolating Distance	Clearance	Creepage Distance	Test Voltage
Relay contact/bus logic	≥ 5.5 mm	≥ 5.5 mm	4 kV, 50 Hz, 1 min.
Contact/contact	≥ 3.1 mm	≥ 3.1 mm	1 kV, 50 Hz, 1 min.
Contact/PE	≥ 3.1 mm	≥ 3.1 mm	1 kV, 50 Hz, 1 min.

Approvals

For the latest approvals, please visit www.boschrexroth.com.

Safety Notes for Inline Terminals Used in Areas Outside the SELV Area (AC Area)

CAUTION

Only qualified personnel may work on Inline terminals in the AC area.

Qualified personnel are persons who, because of their education, experience and instruction, and their knowledge of relevant standards, regulations, accident prevention, and service conditions, have been authorized by those responsible for the safety of the plant to carry out any required operations, and who are able to recognize and avoid any possible dangers.
(Definition of skilled workers according to EN 50110-1: 1996).

The instructions given in the DOK-CONTRL-ILSYSPRO***-AW..-EN-P application description and in this data sheet must be strictly observed during installation and startup.

Technical modifications reserved.

Correct Usage

The terminal is only to be used within an Inline station as specified in this data sheet and in the "Configuring and Installing the Rexroth Inline Product Range for INTERBUS" application description. Bosch Rexroth accepts no liability if the device is used for anything other than its designated use.

CAUTION

Dangerous contact voltage

Please note that there are dangerous contact voltages when switching circuits that do not meet SELV requirements.

Only remove and insert the AC terminals when the power supply is disconnected.
When working on terminals and wiring, always switch off the supply voltage and ensure it cannot be switched on again.

Installation Instructions and Notes

CAUTION

Install the system according to the requirements of EN 50178.

CAUTION

Use grounded AC networks
Inline AC terminals must only be operated in grounded AC networks.

CAUTION

Read the application description
Observe the installation instructions and notes in the DOK-CONTRL-ILSYSPRO***-AW..-EN-P application description, especially the notes on the low voltage area.

Special Features of the Terminal

The terminal can be used to switch loads up to 230 V.

Please note that the terminal interrupts the potential jumpers U_M, U_S, and GND (24 V area) as well as L and N (120 V/ 230 V areas). If required, these supply voltages must be resupplied/provided using an appropriate power terminal after the relay terminal.

Switching Loads in the 230 V Area

To switch voltages outside the SELV area, an AC area must be created according to the installation instructions and notes provided in the application description.

CAUTION

Operation on an AC network
Operate the terminal from a single phase on an AC network.

Switching Voltages That Are Not Available in the Segment

A relay terminal can be used to switch voltages that are not available in the segment in which the terminal is located (e.g., switching 230 V AC within a 24 V DC segment). In this case, place a distance terminal before and after the terminal. The isolating distances between the individual areas are thus maintained.

See also "Connection Examples" on page 9.

Local Diagnostic and Status Indicators and Terminal Point Assignment

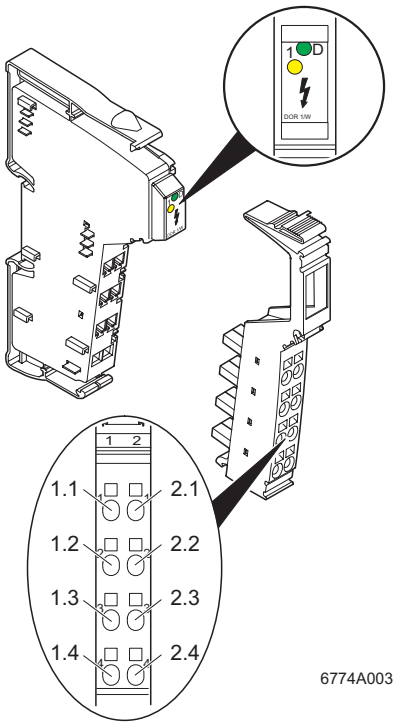


Fig. 1 Terminal with appropriate connector

Local Diagnostic and Status Indicators

Des.	Color	Meaning
D	Green	Diagnostics
1	Yellow	Status indicator of the output (relay has picked up)

Function Identification

Red with lightning bolt

2 Mbps: White stripe in the vicinity of the D LED

Housing/Connector Color

Dark gray housing

Dark gray connector, without color print

Terminal Point Assignment

Terminal Points	Assignment
1.1, 2.1	Not used (no contact present)
1.2, 2.2	Relay N/C contact
1.3, 2.3	Relay main contact
1.4, 2.4	Relay N/O contact

Adjacent contacts 1.2/2.2, 1.3/2.3, and 1.4/2.4 are jumpered in the corresponding R-IB IL SCN-8-AC connector.
It is therefore possible to supply several relays of the R-IB IL 24 DOR/1-PAC and
R-IB IL 24 DOR/1-2MBD-PAC terminals by using a jumper to transmit the voltage from one terminal to the next.

Internal Circuit Diagram

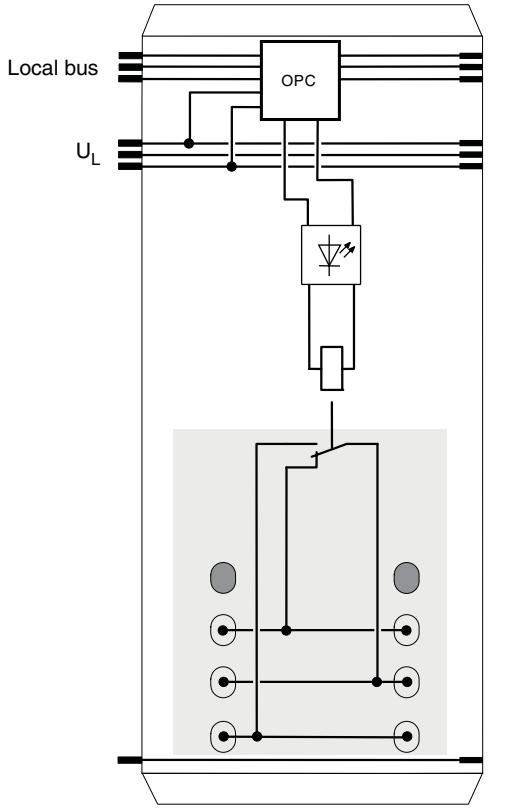


Fig. 2 Internal wiring of the terminal points

Key:

OPC	Protocol chip (bus logic including voltage conditioning)
	LED
	Terminal point, without metal contact
	Relay
	Electrically isolated area I/O area including relay contact isolated from the logic area including the relay coil through "safe isolation" according to EN 50178

Other symbols used are explained in the DOK-CONTRL-ILSYSPRO***-AW..-EN-P application description.

Connection Examples

Connection of an Actuator

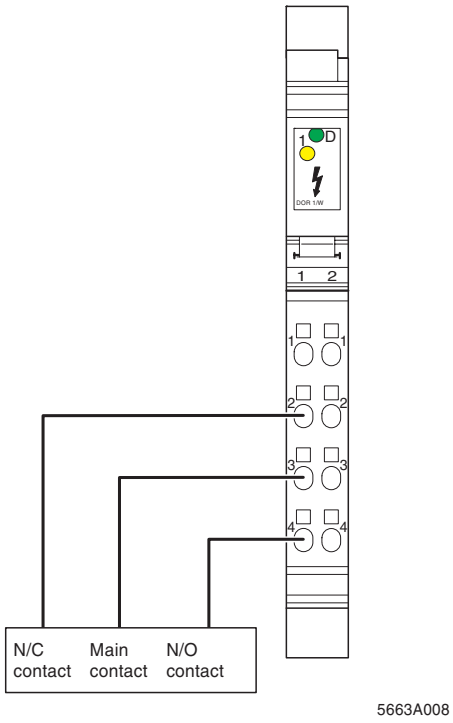


Fig. 3 Typical connection of an actuator

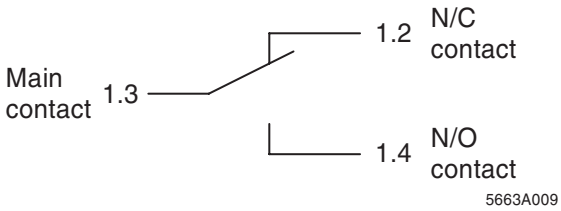


Fig. 4 Output relay contacts

Switching Voltages That Are Not Available in the Segment

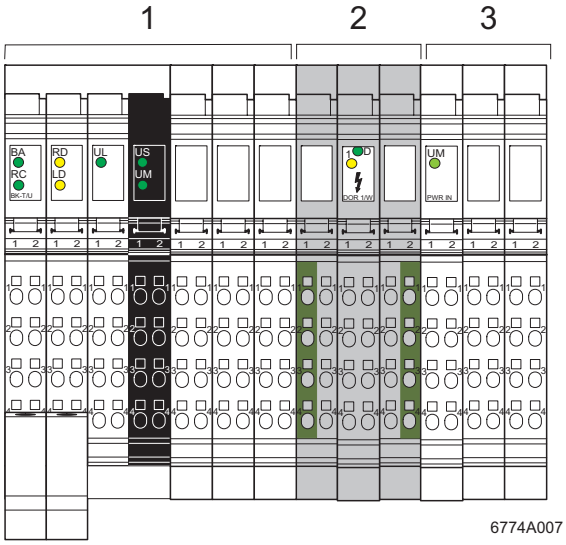


Fig. 5 Example: Switching 230 V AC within a 24 V DC area

1 24 V DC area consisting of bus coupler and I/O terminals

2 Terminal separated from the 24 V area by distance terminals

3 24 V area consisting of a power terminal and I/O terminals

See also "Special Features of the Terminal" on page 7.

Also insert distance terminals if you want to switch a 24 V channel within a 230 V AC area.

Switching Voltages That Are Available in the Segment

Distance terminals are not required to switch a 24 V channel within a 24 V area or to switch a 230 V channel within a 230 V area.

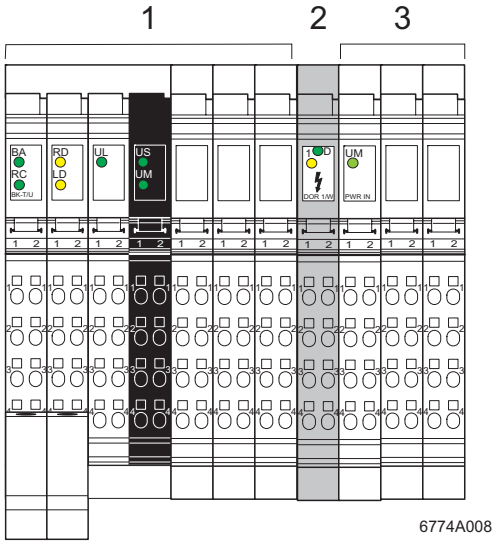


Fig. 6 Switching 24 V within a 24 V area

1 24 V area consisting of bus coupler and I/O terminals

2 Terminal

3 24 V area consisting of a power terminal and I/O terminals

Interference Suppression Measures on Inductive Loads/Switching Relays

Each electrical load is a mix of ohmic, capacitive, and inductive elements. Depending on the proportion of the elements, switching these loads results in a larger or smaller load on the switch contact.

In practice, loads are generally used with a large inductive element, such as contactors, solenoid valves or motors. Due to the energy stored in the coils, voltage peaks of up to a few thousand volts may occur when the system is switched off. These high voltages cause an arc on the controlling contact, which may destroy the contact through material vaporization and material migration.

This pulse, which is similar to a square wave pulse, emits electromagnetic pulses over a wide frequency range (spectral elements reaching several MHz) with a large amount of power.

To prevent such arcs from occurring, the contacts/ loads must be fitted with protective circuits. In general, the following protective circuits can be used:

- Contact protective circuit
- Load protective circuit
- Combination of both protective circuits

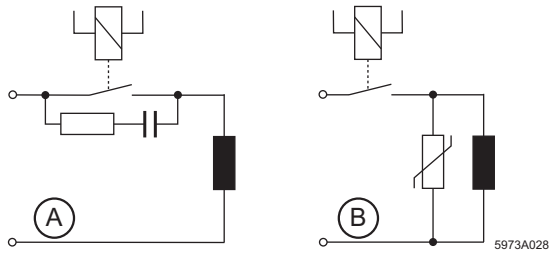


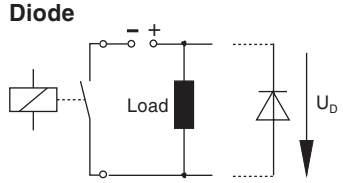
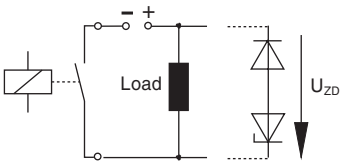
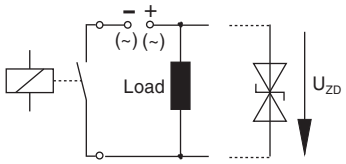
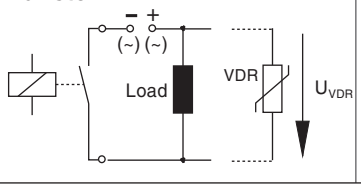
Fig. 7 Contact protective circuit (A), load protective circuit (B)

If sized correctly, these circuit versions do not differ greatly in their effectiveness. In principle, safety equipment should intervene directly at the source of the interference. The following points speak in favor of a load protective circuit:

- When the contact is open, the load is electrically isolated from the operating voltage.
- It is not possible for the load to be activated or to "stick" due to undesired operating currents, e.g., from RC elements.
- Shutdown voltage peaks cannot be coupled in control lines that run in parallel.

Today, the majority of contactor manufacturers offer diode, RC or varistor elements that can be snapped on. For solenoid valves, connectors with an integrated protective circuit can be used.

Circuit Versions

Protecting the Load	Additional Delay	Defined Induced Voltage Limitation	Bipolar Effective Attenuation	Advantages/Disadvantages
Diode 	Long	Yes (U_D)	No	Advantages: - Easy implementation - Cost-effective - Reliable - Non-critical sizing - Low induced voltage Disadvantages: - Attenuation only via load resistor - Long delay
Series connection diode/ Zener diode 	Medium to short	Yes (U_{ZD})	No	Advantages: - Non-critical sizing Disadvantages: - Attenuation only above U_{ZD}
Suppressor diode 	Medium to short	Yes (U_{ZD})	Yes	Advantages: - Cost-effective - Non-critical sizing - Limits positive peaks - Suitable for AC voltage Disadvantages: - Attenuation only above U_{ZD}
Varistor 	Medium to short	Yes (U_{VDR})	Yes	Advantages: - High power absorption - Non-critical sizing - Suitable for AC voltage Disadvantages - Attenuation only above U_{VDR}

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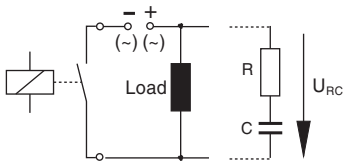
RC Circuit Versions

RC Series Circuit:

Protecting the Load	Additional delay	Defined Induced Voltage Limitation	Bipolar Effective Attenuation	Advantages/Disadvantages
R/C combination  	Medium to short	No	Yes	Advantages: - HF attenuation via power store - Suitable for AC voltage - Level-independent attenuation - Reactive-current compensating Disadvantages: - Exact sizing required - High inrush current

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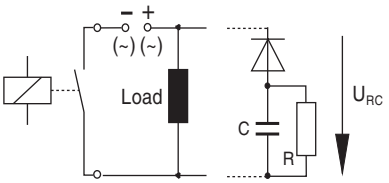
Sizing:

- Capacitor: $C \approx L_{Load}/4 \times R_{Load}^2$
- Resistor: $R \approx 0.2 \times R_{Load}$

RC Parallel Circuit With Series Diode

Protecting the Load	Additional delay	Defined Induced Voltage Limitation	Bipolar Effective Attenuation	Advantages/Disadvantages
R/C combination with diode  	Medium to short	No	Yes	Advantages: - HF attenuation via power store - Level-independent attenuation - Current inversion not possible Disadvantages: - Exact sizing required - Only suitable for DC voltage

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Sizing:

- Capacitor: $C \approx L_{Load}/4 \times R_{Load}^2$
- Resistor: $R \approx 0.2 \times R_{Load}$

Switching AC/DC Loads

Switching Large AC Loads

When switching large AC loads, the relay can be operated up to the corresponding maximum values for the switching voltage, current, and power. The arc that occurs during shutdown depends on the current, voltage, and phase relation. This shutdown arc switches off automatically the next time the load current passes through zero.

In applications with an inductive load, an effective protective circuit must be provided, otherwise the service life of the system will be reduced considerably.

To prolong the life of the terminal as much as possible when using lamp loads or capacitive loads, the current peak must not exceed 6 A when the load is switched on.

Switching Large DC Loads

In DC operation, a relay can only switch a relatively low current compared with the maximum permissible alternating current. This maximum DC value is also highly dependent on the voltage and is determined in part by design conditions, such as the contact distance and contact opening speed.

The corresponding current and voltage values are shown using the example in Fig. 8.

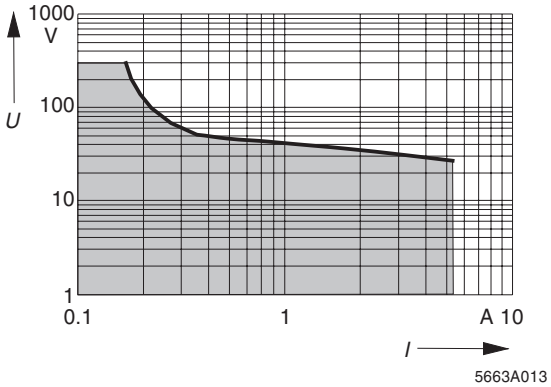

Fig. 8 DC load limit curve (REL-SNR-1XU/G 5 GOLD LIEG relay)

I Switching current in A

U Switching voltage in V

Definition of the load limit curve: For 1000 cycles, no constant arc should occur with a burning life > 10 ms.

A non-attenuated inductive load further reduces the values for switching currents given here. The energy stored in the inductance can cause an arc to occur, which forwards the current via the open contacts. Using an effective contact protection circuit, virtually the same currents can be switched as for an ohmic load and the service life of the relay contacts is the same.

If it is permitted to switch higher DC loads, several relay contacts can be switched in parallel.

The technical data for this is available on request.

Programming Data

Local Bus

ID code	BD_{hex} (189_{dec})
Length code	$C2_{hex}$
Process data channel	2 bits
Input address area	0 bits
Output address area	2 bits (only bit 0 is occupied)
Parameter channel (PCP)	0 bits
Register length (bus)	2 bits

Other Bus Systems

For the programming data/ configuration data of other bus systems, please refer to the corresponding electronic device data sheet (e.g., GSD, EDS).

Process Data

Assignment of the Terminal Points to the OUT Process Data

(Byte.Bit) view	Bit	0.1	0.0	
Terminal	N/C contact	–	1.2	If bit 0.0 is set to 1, the N/O contact is closed.
	Main contact	–	1.3	
	N/O contact	–	1.4	
Status indicator	LED		1	The LED lights up if the N/O contact is closed.

Notes:

DOK-CONTRL-ILDOR1/
W***-KB01-EN-P

Bosch Rexroth AG
Electric Drives and Controls
P.O.Box 13 57
97803 Lohr, Germany
Bgm.-Dr.-Nebel-Str. 2
97816 Lohr, Germany
Tel. +49-(0) 93 52 - 40-50 60
Fax. +49-(0) 93 52 - 40-49 41
service.svc@boschrexroth.de
www.boschrexroth.com

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